

SINEWAVEIWVER

User's and Installer's Handbook

STUDER INNOTEC SA

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SI

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Introduction

The SI sinewave inverters have been designed to meet industrial and domestic needs. They satisfy the highest demands of comfort, safety and reliability.

Any device designed for the public electrical network of 230V / 50 Hz can be connected to them.

The SI inverters are the perfect solution as sources of tension in any place where the public network is not available.

Read the connection instructions thoroughly and give them to the technician who is to install the inverter so as to prevent any malfunction. Thus you will have a modern and reliable installation which meets requirements.

Should you have any doubt or question, do not hesitate to contact your specialist salesperson who will give you the best advice.

<u>Note</u>

A deficient assembly could damage the device, cause function failures or potential damage to the users.

The working device generates a high tension which might be fatal in case of contact. So, any manipulation of the inverter must be carried out with utmost care. The following points must be strictly observed :

The installation of the "SI" can only be performed by a qualified technician.

In case of malfunction, only a technician specially designated and trained by STUDER INNOTEC is allowed to repair the device.

Warning : Opening the inverters or using them incorrectly will result in the immediate loss of the warranty.

No current or tension generating devices (public network, generator, ...) may be connected to the output of the inverter because this could result in its destruction. As for the usage of batteries, follow the manufacturer's instructions.

Important : After disconnecting the battery, the output tension (230V) may still remain for 30 seconds.

The ventilation of the device should never be obstructed. Should the device be installed in an enclosed structure, make sure that ventilation is possible and adequate.

The installation and assembly of the device must follow the rules stipulated.

This document is an essential part of the inverter and must always be carried with it and be at the disposition of anyone working on the installation.

Applications and Performance

As well as its modern design and its technical characteristics, the SI inverter is also easy and economical to use in almost all applications.

All devices working within the public electrical network (230V - 50Hz) may be used with the inverter (up to its nominal power).

The inverter generates a perfectly sinusoid output tension, precisely adjusted by a high technology regulation system.

Thus, the output tension is totally independent of the charge and the fluctuation of tension in the battery.

All inverters in the SI series are protected against overloading and short circuits.

Due to obvious safety reasons, the inverter is not automatically reactivated after a failure (overload, short circuit,...).

Product presentation

The inverters of the SI series are presented fully equipped, with battery cables, 230V cable and the user's handbook.

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Assembly

Location

The place where the inverter is to be mounted should meet the following requirements :

Out of reach of non authorised persons.

In a dry place with no condensation.

No inflammable material in the same room.

Not directly on top of the batteries.

Adequate ventilation. Keep

min. 10 cm distance to other object (except mounting side)

Warning : The casing of the inverter may reach high temperatures (80 C°)

Fitting

The inverter has been designed to be used in a vertical position and against the wall. The inverter is fitted using the four external holes (\emptyset 5,5 mm).

The fitting screws are not supplied with the inverter.

Should the inverter be mounted on a flat surface, the maximum continuous power of the inverter may be slightly reduced.

Connection

Check the switch (4) is in "OFF" position. First connect the 230V outlet (6) to the user device, so as to prevent any possible accidental contact.



The tension of the battery should coincide with that mentioned in the technical characteristics of the inverter. Battery connection :

This connection should done be very carefully observing the polarity in order not to damage the device.

Check that the connections are fixed correctly.

Use

After connecting the inverter, make sure the user devices are correctly plugged in and that there is no possible contact between the "Line OUT $\ddot{}$ " (6) and a person. The working device generates high tensions which could be fatal ! The inverter can be activated by moving the

device is plugged in, the green LED remains presence of 230V in the outlet. If you wish to deactivate the standby mode, put the switch in " Lock " position. The inverter will be then working continuously.

SI xxxxTP model (Twinpower option) : The green LED remains illuminated indicating the uninterrupted presence of 230V in the outlet. The " Lock " function deactivates the economical mode.

Warning : With the "lock" mode, the no load consumption of the inverter is 15 to 20 times greater !

Remote control

The inverter can be controlled remotely with a switch (bi-stable) connected to the "Faston" (5) connector on the under side of the device. The main switch (4) has priority over the working mode of the device. If the remote switch is close, the inverter is out of use.



switch to the "Auto" position. The "on" indicator -green LED -(3) is illuminated. SI xxxx model : If no user device is connected, the LED blinks after some seconds, which indicates that the " standby " mode has started. If a user illuminated, indicating the uninterrupted



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Adjustments

(Not automatic with Twinpower version)

Standby Level (1)

The activation of the inverter, when working in automatic mode, is dictated by the detection of a load. With this function, it is possible to adjust the minimum load detected between 0,3 and 20 Watts. This level is factory adjusted to 2 watts and so no further adjustment will probably be needed.

Adjustment procedure

Make sure that no device is connected.

Check for the presence of hidden users such as television, fax, video, ... which often have a standby mode and remain working even after being turned off ! Put the switch in "Autom." position.

Introduce a screw driver N°1 delicately in the hole (1) provided and turn gently until you feel the screw driver insert in the groove of the screw.

Turn clockwise \bigcirc until tight without pressing (do not force!).

Wait until the green LED blinks.

Activate the minimum charge you wish to detect.

Turn the screw slowly anti-clockwise \checkmark) without pressing until the inverter activates. (green LED illuminated).

Check that the inverter goes back to standby mode a couple of seconds after deactivation of all charges.

Warning : In maximum anti-clockwise position the inverter continues to work even if there is no load.

<u>Control</u>

The tension of the batteries is submitted to control. During their use, the tension must be between the following ranges :

11.4 V and 16 V in the 12 Volt models, 22.8 V and 32 V in the 24 Volt models, 45.6 V and 61 V in the 48 Volt models.

Outside these ranges the inverter is automatically disconnected.

These values correspond to a no load situation and they are automatically adjusted according to the current of the battery.

The internal temperature and the maximum power are also submitted to control.

In the case of prolonged overload or deficient ventilation it is not possible to restart the inverter until it has cooled down.

Indicators

Green Run - LED (3)

Illuminated: the inverter is connected. A 230 V tension is present in the outlet. Blinking : (only SI version) The inverter is in " Autom. " mode and no voltage is detected

by the standby system. A 230 V tension is intermittently present!

Red Fault - LED (2)

The inverter is stopped : The tension of the battery is not correct After an overload, overheating or short circuit

To restart the inverter after a failure, put the switch (4) in " OFF " position for 10 seconds, then connect again.

<u>Safety</u>

The inverter is internally protected against overloads and short circuits. Should this protection fail, the inverter is equipped with a fuse (fire protection). If the fuse is broken, qualified technicians should control the installation and change the fuse.

Internal fuse

Fuse	Inverter SI (mod.)
40A	648
50A	624 - 1248
60A	824 – 1448
80A	612 – 2348 - 2360
100A	812 - 1224 - 3548 - 3060
2*100A	1212 – 1624 – 2324
2*125A	3324

The use of higher fuse value will not improve the performance of the inverter and will degrade safety protection !

Options:

Alarm contact

A contact with no potential (0,5A - 60V) is available (12). It warns the user (alarm or control system) when the inverter has been stopped due to a failure or is out of use. It is closed when the inverter is working.

Solar charge controller

This controller has been designed to charge the batteries **with solar installation only**. The maximum no load tension of the solar installation should be of 23V for the 12V applications and of 46V for the 24V applications. The max. DC current is 16A and should never be exceeded (20A / 1min.). The mode of adjustment is of the I/U + "floating" type and assures optimal charging conditions for the life of the Charging diagram



battery.

LED " Charging " (11) :

It is illuminated when the solar module provides current to charge or maintain the battery.

LED " Bat. 100% " (10) :

It is illuminated when the battery has reached its max. tension (14,4V or 28,8V). It goes off when the tension is above 13V (26V).

Maintenance

The SI inverters do not need any special maintenance. The casing may be cleaned with a damp cloth (not wet).

In the case of malfunction, the inverter should be sent to the salesperson for control.

<u>Legislation</u>

In all cases the assembly and installation must be done by qualified technicians, observing the national requirements and rules stipulated. You will find complete information about this in the relevant institutions.

Limitation of liability

STUDER INNOTEC SA cannot control the installation, use and maintenance of the

inverter. Thus, we are not responsible for damages, costs or losses resulting from an installation which is not in accordance with the regulations or inappropriate use or maintenance.

The customer is always responsible for the use of the inverters STUDER INNOTEC SA.

This device has not been designed and is not warranted for use in life support apparatus or any other critical apparatus with potential risks of serious harm to people or to the environment.

We do not accept any responsibility for any violation of patent rights or other third person rights resulting from the use of the inverter.

STUDER INNOTEC SA reserves the right to modify their products without previous notice.

UE- declaration of conformity

I declare under that products mentioned on page 11 of this manual are in conformity with the following standards or standardisation documents:

Low Voltage Directive (LVD) 2014/35/EU - EN 50178:1997

Electromagnetic Compliance (EMC) Directive 2014/30/EU - EN 62040-2:2006 - EN 61000-3-2:2014

- EN 61000-3-2:2014

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Roland Studer Studer Innotec SA

Description and wiring diagram



Battery connection:

IIII Check battery polarity IIII Max. cables lenth 2 m.! Battery size sould be ajusted to the inverter's power: Cbatt [Ah] = 5 x Pnom / Unom (This value could be divided by tree for short time applications). SI

Wiring diagram for SI 600 - 800 S (Solar charge regulator)



Option SI performance 3phased

Three SI inverters can be connected together to build a 3-phased grid. They have to be equipped with the PE option.

Working

Two ways of working are possible with the SI performance :

1) Working alone

One SI inverter can be used alone. The inverter works then as a single one, like it is described in this manual.

2) Working in a grid

Thanks to the connecting cable, three inverters can be connected together in order to obtain a 3*400V 3-phased grid.

Connecting

1) Check that the inverters are in OFF position.

2) First link together the neutral of all 3 devices by taking care that this connecting point be not further than 1 m from each inverter.

3) Link together the battery cables (take care to not reverse the polarity). The 3 inverters have to be connected together to only one battery bank.

Commissioning

At the time of commissioning it is necessary to operate all the 3 inverters. The inverters work independently from each other and can be loaded in an asymmetrical way. They can work either in stand-by mode or in ON mode (see working description in this manual.

3 phase recommended wiring



Technical data

Model SI	612 624 648	812 824	1212 1224 1248	1624	2324 2348	3324	3548
Input voltage (Unom) [V]	12/24/48	12/24	12/24/48	24	24V/48	24	48
Nominal power [W]	600	800	1200	1600	2300	3300	3500
« Standby » current [mA] Power « ON » no load [W]	25/21/10 2.6	25/21 2.8	25/21/12 4.8	21 5.8	25/17 9	25 13	30 17
Power « ON » no load [W] <i>TWINPOWER</i> system			< 0.5	< 0.5	< 0.6	< 0.7	< 0.8
Maximum efficiency [%]	91	92	93 - 95	93 - 95	95	95	95
Length L x 124 (H) x 215 (W) [mm]	276	276	391	391	591	636	791
Weight [kg]	6.9	10.4	13.2	15.2	27	30	38

Input voltage	Min Max.: < Unom x 0.95 to Unom x 1.33					
Dynamic correction of Umin.	- 10% at Pnom					
Output voltage	True sine 230 Vac ±3%					
Distortion	< 2% (at Pnom)					
Dynamic behaviour	From 0% to 100% load change. Normalization: 0.5 ms					
Frequency	50 Hz ±0.01% (Crystal control)					
Charge detection (standby)	Adjustable: $0.3 \rightarrow 20 \text{ W}$					
Maximum power 15 min	1.3 – 1.6 x Pnom / 25°C					
Maximum power 3 min	1.6 – 2 x Pnom / 25°C					
Peak power 5s	3.5 x Pnom					
Asymmetric load	Up to 2 x Pnom					
Cos φ	0.1 – 1					
Protections	Overload/Overheat/Short-circuit/Reverse polarity by internal fuse					
IP protection index	IP 20 complies with DIN 40050/IP 22 with top cover					
Forced ventilation	From 45°C ± 3°C					
Overheating protection	75°C ± 3°C					
Required battery capacity	> 5x Pnom/Unom (recommended value)					
Acoustic level	Without ventilation: < 10 dB With ventilation: < 35 dB					
EEC conformity	Low Voltage Directive (LVD) 2014/35/EU - EN 50178:1997 Electromagnetic Compliance (EMC) Directive 2014/30/EU - EN 62040-2:2006 - EN 61000-3-2:2014					

Options

3-phased system (per unit) from SI 1200	SIxxxxPE
TwinPower system from SI 1200	SIxxxxTP
Top cover IP 23	C-IP23
Potential free alarm contact (60V/0.5A) for all models	SIxxxxA
Solar charge controller 16A/12-24V for SI 600 and SI 800	SIxxxS
Industrial casing in 19" rack – 3U x 400 mm from SI 1200	SIxxxxIND



Other specifications on request (Ex: 115V/60Hz).

These data are for information only and may change without notice.